MF3iw-s

Working range ID-OD: 16 - 50 mm

The mobile pipe beveling machine MF3iw-s is used for processing and weld seam, edge preparation of pipes, nozzles, headers and heat exchangers.



410 mm

Optional accessories



Tooling (from p. 32)

Technical data

Clamping range ID-ID	16 - 40 mm	0,62 - 1,57"
Working range ID-OD	16 - 50 mm	0,62 - 2,0"
Max. wall-thickness	10 mm	0,39"
Feed	20 mm	0,79"
Weight with pneumatic motor	5,8 kg	12,8 lb
Weight with electric motor	7,0 kg	15,4 lb
Weld prep	facing, V & J-prep	, counter boring
Materials	steel, stainless steel, duple	ex, high-alloyed
Tooling	tool bits, TiN inserts,custom bits	
Machine body	ligh	tweight housing

Ø min. 16 mm max. 40 mm

Width:

60 mm



Technical data

Clamping range ID-ID	25 - 96 mm	0,43 - 0,67"
Working range ID-OD	25 - 114,3 mm	0,98 - 4,5"
Max. Wall thickness	15 mm	0,6"
Feed	20 mm	0,79"
Weight with pneumatic motor	5,8 kg	12,8 lb
Weight with electric motor	7,0 kg	15,4 lb
Weld prep	facing, V & J-prep, counter boring	
Materials	steel, stainless steel, duplex, high-alloyed	
Tooling	tool bits, TiN inserts, custom bits	
Machine body	lightweight housing	



Available drives

Pneumatic motor

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Power	850 W	1,2 HP
Air pressure	6 bar	87 psi
Air consumption	0,96 m³/min	33,9 cfm
Air hose connection		1/4"
Features		speed control

Electric motor

Power consumption 1.500 W (110V/230V) 1,1 HP
Features restart and overload protection, speed adjustment, torque control

MF3iw

Working range ID-OD: 25 - 114,3 mm

The portable MF3iw pipe beveling machine is used for weld seam preparation when welding thick-walled pipes, boiler tubes, nozzles and headers. Due to its low weight, it can be operated by only one person and is ideally suited for mobile applications.



Optional accessories



Tooling (from p. 32)



Special tool for repairing heat exchangers



Lever feed for fast feed



XL extension for ID 16 - 25 mm (only for lever feed)

Available drives

Pneumatic motor

Power	850 W	1,2 HP
Air pressure	6 bar	87 psi
Air consumption	0,96 m³/min	33,9 cfm
Air hose connection		1/4"
Features		sneed control

Electric motor

Power consumption	1.500 W	(110V/230V)	1,1 HP
Features	restart and overload protectio	n, speed adjustment	, torque control